# HIACC

## **Combined Vibration Climatic Chamber - AGREE**

Product Catalogue





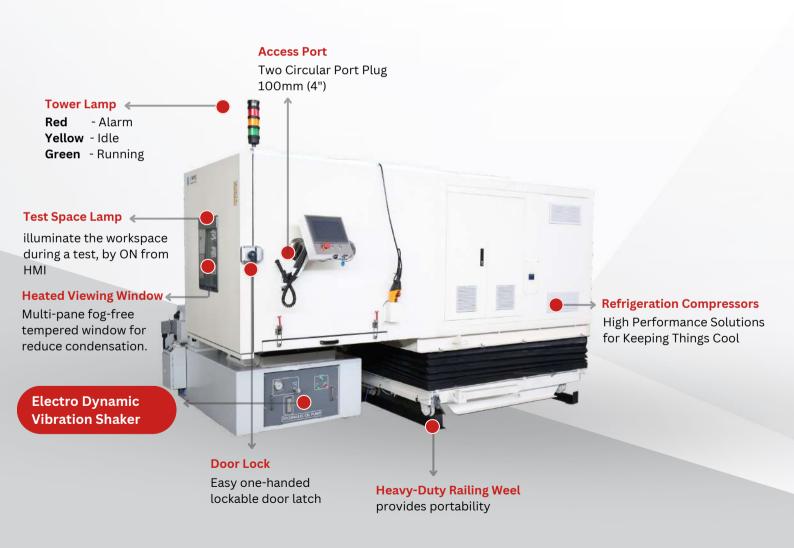




## Simulate Real-World Conditions with our Combined Vibration & Climate Series

HIACC's AGREE Test Chambers offer adaptability to meet evolving environmental testing requirements. These chambers are available in temperature-only or temperature and humidity configurations, providing rapid thermal change rates ranging from 5°C up to 20°C. Notably, these chambers can seamlessly transform into vibration chambers when integrated with an Electrodynamic vibration shaker or repetitive shock vibration table.

This versatility extends the chamber's utility, allowing it to function independently as a temperature environmental chamber or for combined environmental testing. Originally designed for the defense and aerospace industry to comply with IEC 60068 and MIL-STD for temperature, humidity, and vibration tests, AGREE Vibration Chambers have since been adapted for reliability testing, qualification, and Environmental Stress Screening (ESS) across various industries, including electronics, aerospace, automotive, and telecommunications.



#### **Test Space Capacity**



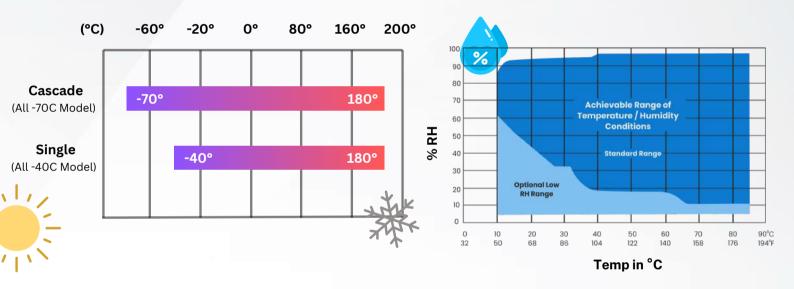
Experience the timeless elegance of our chambers, boasting the signature HIACC stainless steel test space complemented by a sturdy structure. With the control console conveniently located on the door, the unit's footprint is further optimized for compactness. Plus, the user-friendly door latch ensures simplicity and security like never before.

The Klima Series Available in Different Test Space Sizes: 120, 225, 340, 450, 580, 1000, 1500 (\*All in Liters)

(\*) Upon customer request, customized sizes are also available.

## **Temperature Range**

## **Humidity Performance**



The KLIMA series offers over ten diverse models, allowing you to select the ideal size and performance for your testing needs. Temperature cycling rates range from 3 to 20°C/min, with options for ultimate low temperatures of either -40°C or -70°C. Models with humidity control (C) provide expanded testing capabilities beyond temperature cycling. KLIMA Series are engineered to meet the performance criteria outlined in various international environmental test standards such as IEC, ASTM, and MilStd.

## **Full-Range Humidity Specifications**

Humidity Range
Temperature Range
Humidity Control

10% to 98% RH 10°C to 85°C

<±3% RH

#### **Options**

(Special accessories on customer request)

- Additional Port Holes 50MM, 100MM, 125MM& 150MM
- ✓ Floor loading capacity (customizable)
- Air Dryer for Low RH Applications
- ✓ Heavy duty Customized Shelves
- ✓ Water-Cooled Refrigeration Systems
- Remote Refrigeration/ Condensing Unit
- ✓ Booster Cooling through LN2 up to -150 Deg C



#### Safety

#### **Enhanced Electrical Safety**

- Incoming power supply EMF (Electromagnetic interference filter) protection for reduces electromagnetic field radiation.
- ② Dedicated MPCB protection for various components, including Refrigeration Compressors, Air Heater, Circulation Fan Motor, Movement Basket Motor Assembly and Condenser Motor.
- Dedicated MCB protection for HMI, PLC, Test space Lamp, and the Control Circuit to ensure system stability
- Three Phase Preventer for under voltage and over voltage protection from the main input power.

#### **Comprehensive Temperature Control**

Dual safety mechanisms - Mechanical Thermostats and adjustable electronic safety controllers - prevent thermal deviations and protect your samples.

- Level 1 High and Low temperature adjustable electronic safety controllers
- ✓ Level 2 High and Low temperature mechanical thermostats

#### **Advanced Refrigeration Safeguard**

High and Low Refrigeration safety pressure Protection for safeguards the refrigeration system.



#### **Control**

#### **Precise Climate Regulation**

precisely controls temperature, humidity, and other environmental factors to match your desired test conditions.

#### **Data Logging and Reporting**

Track essential data throughout your tests and generate comprehensive reports for analysis.

#### **Easy Set-Up and Operation**

An intuitive user interface allows for simple programming and monitoring of test parameters.



## **Technical Specifications**

SPECIFICATION/ MODEL		KLIMA 120/-40C/3K	KLIMA 120/-70C/3K	KLIMA 225/-40C/3K	KLIMA 225/-70 <i>C/</i> 3K	KLIMA 340/-40C/3K	KLIMA 340/-70C/3K	KLIMA 450/-40C/3K	KLIMA 450/-70C/3K	KLIMA 580/-40C/3K	KLIMA 580/-70C/3K	KLIMA 1000/-40C/3K	KLIMA 1000/-70C/3K	KLIMA 1500/-40C/3K	KLIMA 1500/-70C/3K	
TEST SPACE DIMENSIONS																
Test space volume	Ltr.	120L		225L		340L		448L		576L		1000L		1500L		
Width	mm	500		600		700		700		800		1000		1000		
Depth	mm	400		500		600		800		800		1000		1500		
Height	mm	600		750		800		800		900		1000		1000		
PERFORMANCE DATA FOR TEMPERATURE	TESTS															
Maximum temperature	°C	°C 180														
Minimum temperature discontinuous	°C	-40	-70	-40	-70	-40	-70	-40	-70	-40	-70	-40	-70	-40	-70	
Rate of temperature change, cooling	°C/min 3															
Rate of temperature change, heating	°C/min							3.5								
Temperature deviation, in time	°C	±0,5 ±1		±0,5 ±1		±0,5 ±1		±0,5 ±1		±0,5 ±1		±0,5 ±1		±0,5 ±1		
Heat compensation, max. at +20 °C	w	850	1000	850	1000	900	1100	900	1100	1000	1200	1000	1200	1000	1200	
PERFORMANCE DATA FOR CLIMATE TESTS																
Maximum temperature	°C	°C 85														
Minimum temperature	°C	10														
Humidity range	%RH	1098														
Humidity deviation, in time	%RH	±1±3														
Temperature deviation, in time	%RH	%RH ±0,1 ±0,3														
Test Standard Compliance	IEC-60068, IEC-60749, IEC-61747, MIL-STD, ISO16750, ASTM, SAE, BIS & 50 other standards															
TEST SPACE LOADING CAPACITY																
Load, max.	kg	80		100		100		100		100		100		100		
Load per grid	kg	20		20		25		25		30		30		30		
Possible number of insert grids	piece	4		5		6		6		7		7		7		
POWER/CONNECTION DATA																
Voltage rating	V	3/N/PE AC 415V±10% 50Hz other voltages and frequencies optional														
Connected Load	KW	8.5	11	9.5	12	12	13	11.5	14	14.5	17	16	19.5	17	20	
Minimum temperature discontinuous	dB(A)	72	74	72	74	72	74	73	74	73	74	73	74	73	74	
Minimum temperature discontinuous	kg	450	500	490	540	540	600	600	680	720	780	820	900	900	1000	
Refrigerant	type	R404A	R404A R23	R404A	R404A R23	R404A	R404A R23	R404A	R404A R23	R404A	R404A R23	R404A	R404A R23	R404A	R404A R23	

<sup>(\*)</sup> The performance data refer to an operating room (ambient) temperature of +26 °C , 415 V/50 Hz nominal voltage, without test specimen and without accessories

<sup>(\*)</sup> Sound Pressure Level: Using a calibrated instrument, the weighted sound pressure level was measured in free-field environments at a height of 1 meters from the floor and a distance of 1 meter from the equipment surface.

#### **Advanced Energy Saving**

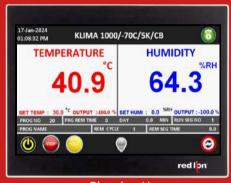
The KLIMA features a solenoid valve for advanced cooling control, which modifies proportionately depending on demand to save energy and improve temperature stability. A smart forward-looking algorithm improves and smoothest temperature ramping. It also improves test accuracy and energy efficiency. Combined with further advancements in refrigeration and heater performance, these superior features are unique to HIACC and make the most energy efficient HIACC KLIMA chambers to ever.



#### **Touchscreen Controller**

HIACC's flagship touchscreen controller provides ease for doing complex testing. It is equipped with USB access and Ethernet, with a range of flexibility. Following are some of the features of the controller with 10" color touchscreen, makes chamber operation and data collection easy and reliable. Quick navigation buttons provide shortcuts to user-selected screens. With this Controller, receive:

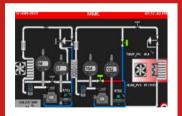
- · Multi-level, password-based security system to protect data
- Test data that can be downloaded to .CSV formats
- The MIMIC to detect excessive refrigeration pressures and temperatures and notify users when problems occur
- · Remotely Connect Chamber
- Graphical trend view of actual/set temperature values
- Easy to Program 40 Profiles up to 50setps each, with battery backup and real time clock.



**Chamber Home** 



Chamber Menu



**Process Mimic** 



**Chamber Diagnostics** 



Alarm Status



## **How Our Support Works**



We Raise a Ticket for Your Issue in Less than 24 hrs. You'll Receive an E-mail Confirming Receipt of the Issue Raised.



Our Support Engineers Will Respond, Usually Resolving Your Issue Remotely



if not. A Visit to Your Premises Will Be Arranged (Based on Your Service Plan)

## **Custom Solutions**



Integrated Temperature Chamber with Force Calibration System



Remote Cooling / Heating Customized Temperature System for Automotive Testing



Environmental Chamber with Ultra-Low Humidity Control



Custom Size Environmental Chamber with Vibration Integration (AGREE)



Walk in/ Drive in Chamber (Customizable)



**Customized Thermal Shock System** 

## **Related Products**

Expand your testing horizons with our diverse range of complementary equipment, ensuring comprehensive, accurate, and reliable testing outcomes. your ultimate destination for environmental testing solutions, we provide cutting-edge products to elevate your testing capabilities to new heights.













# HIACC

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